

# INDEPENDENT PLATING INC.

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## LINE SHEET

FINISH	SPECIFICATION	
Nickel-Chrome Plate (Bright & Satin)	QQ-C-320 Type 1, Class 1 ASTM B456	
Nickel Plate (Bright & Satin)	AMS-2403 ASTM B-689	QQ-N-290
Hard Chrome Plate	AMS-2460 ASTM B-177 MIL-I-4508	AMS-2438 ASTM B-254 MIL-STD-45562
Electroless– Nickel Plate	MIL-C-26074	ASTM B733-97
Brass Plate	None	
Powder Coatings	ASTM D3451-06 MIL-P-20689 MIL-P-23377	MIL-P-530022B MIL-C-22750
Black Oxide (Steel & Stainless Steel)	MIL-C-13924	AMS-2485
Electropolish	ASTM B912	
Passivate (Clear & Black)	ASTM-A-967 MIL-F-14072 MIL-S-5002	ASTM-A-380 QQ-P-35 AMS-2700
Zinc & Manganese Phosphate	AMS-2475	DOD-P-16232
Chromate Coatings	AMS-2473 AMS-2474	MIL-C-5541 AMS-C-554
Chem-Film Coatings (Aluminescent, Iridite, Alodine, etc.)	MIL-C-5541	ASTM B449
Zinc Plating (Barrel & Rack)	ASTM B201	ASTM B633
Plastic Coatings	MIL-P-20689	
Iron Phosphate <small>*We can meet all cleaning/pretreatment requirements set out by SSPC &amp; NACE</small>	ASME BPE MIL-C 490	TT-C-490, Type II

**SPECIALTY COATINGS:** Conductive/Dissipative Coatings , RoHS Compliant Coatings  
Anti-Microbial, Anti-Graffiti, Anti-Friction Coatings, Teflon Coatings, Fluoroshield, Kynar, Halar,  
PEEK, Xylan, Sermetel, Ceramic

**ADDITIONAL SERVICES & PROCESSES:** Fabrication, CNC Tube Bending,  
Welding, Laser Etching, Abrasive Blasting, Deburring, Pickling, Caustic Etching, Pad Printing,  
Light Assembly, Packaging

*Quality Metal Finishing Since 1940*